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1 A. Engagements, you mean consulting 03:30

2 projects? 03:30

3 Q. Uh-huh. 03:30

4 A. One for sure. It's still ongoing. And 03:30

5 I may have had one other just briefly. 03:30

6 Q. Any of them as big as this one? 03:30

7 A. And when you say "big," what do you mean 03:30

8 by big? 03:30

9 Q. Well \$140,000, that's a reasonable 03:30

10 amount of revenue wouldn't you say? 03:30

11 A. It is. 03:30

12 Q. I mean even at 550 an hour, that's 700 03:30

13 hours; right? No, that's wrong. 03:30

14 A. I can tell you this. I've been fully 03:31

15 engaged with a client since June. 03:31

16 Q. In addition to this engagement? 03:31

17 A. Yes. This is on the side. 03:31

18 Q. Oh, this is on the side? 03:31

19 A. Prior to -- it started prior to and then 03:31

20 this -- this has been done on weekends. 03:31

21 Q. Okay. 03:31

22 A. I do anything about 60 to 90 hours a 03:31

23 week at that current client site. I have been 03:31

24 since June. 03:31

25 Q. Okay. Will you pick up Exhibit 109? 03:31

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1 A. Sure, if I can find it. Which one is 03:31

2 that, sir? 03:31

3 Q. It's one of the sets of notes that you 03:31

4 produced that we took last time. 03:32

5 A. Yes, got it. 03:32

6 Q. I'm looking at the first page of 109. 03:32

7 Are you with me? 03:32

8 A. I am. 03:32

9 Q. Roman numeral I -- on 109, the first 03:32

10 page is as I read the heading, "Collective Proof 03:32

11 of Adulterated Digitek Making it to Market." 03:32

12 A. Yes. 03:32

13 Q. The first item Roman numeral I is 03:32

14 Adverse Event Reports; right? 03:32

15 A. Yes. 03:32

16 Q. You are not a pharmacovigilance expert, 03:32

17 are you? 03:32

18 A. I am not. 03:32

19 Q. You don't know -- you're not able to 03:32

20 give any expert opinion about the reliability of 03:32

21 the facts and circumstances in adverse event 03:32

22 reports, are you? 03:33

23 A. No, this was based on observation that 03:33

24 was in one of the EIRs. I'd have to look. 03:33

25 Q. Okay. What you mean by that? 03:33

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1 A. There was a -- in reviewing, if I'm not 03:33
2 mistaken an EIR or 483, that this is one of the 03:33
3 items the agency found specifically. 03:33

4 There was a death within a certain period of 03:33
5 time or whatever, so... 03:33

6 Q. That was the report? 03:33

7 A. Yes. 03:33

8 Q. That wasn't a finding of the EIR. 03:33

9 A. It was a report. 03:33

10 Q. Yeah. 03:33

11 A. That there was a death from an adverse 03:33
12 event and it was not reported to the FDA. 03:33

13 Q. So agency, to be clear -- 03:33

14 A. Uh-huh. 03:33

15 Q. -- the agency, the FDA didn't find that 03:33
16 there was a death within several hours of taking 03:33
17 the product. 03:33

18 A. They found there was an adverse event 03:33
19 that had not been reported to them that stated 03:33
20 that there was a death within a certain short 03:33
21 period of time, yeah. 03:33

22 Q. And, again, you're not qualified to 03:33
23 assess the reliability of the facts and 03:33
24 circumstances that are set forth in or were set 03:34
25 forth in that adverse event, are you? 03:34

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1 A. No, but it triggered my eye because it 03:34
2 was a short period of time for an immediate dose 03:34
3 of product, and it was like maybe there's 03:34
4 something. That was actually the first thing that 03:34
5 got me started on this -- this review. 03:34

6 Q. Well, Dr. Bliesner, I'm a little bit 03:34
7 confused. 03:34

8 A. Uh-huh. 03:34

9 Q. You say -- when you make that statement 03:34
10 -- 03:34

11 A. Uh-huh. 03:34

12 Q. -- you're presuming the accuracy or -- 03:34
13 I'm sorry. You're presuming the cause and effect 03:34
14 relationship between taking a product and the 03:34
15 event set forth in the adverse event report, 03:34
16 aren't you? 03:34

17 A. Say that again specifically. 03:34

18 MR. ANDERTON: Phil, would you please 03:35
19 read that back? 03:35

20 (Whereupon, the testimony was read 03:35
21 back by the court reporter, as recorded above) 03:35

22 THE WITNESS: There is a potential cause 03:35
23 and effect there. 03:35

24 BY MR. ANDERTON: 03:35

25 Q. Potential? 03:35

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1 A. Yes. 03:35

2 Q. Which you've said you're not qualified 03:35
3 to evaluate. 03:35

4 A. No, that's correct. 03:35

5 Q. Okay. 03:35

6 A. But the potential was there, which 03:35
7 from -- would you like me to continue or stop? I 03:35
8 don't want to... 03:35

9 Q. You were answering. 03:35

10 A. Okay. From a, you know, compliance 03:35
11 standpoint, you look at that and you say to 03:35
12 yourself, jeez, if there was an adverse event, a 03:35
13 person potentially passed away in two and a half 03:35
14 hours, you sit back and go okay, from a product 03:35
15 standpoint, me working for this company again, 03:35
16 from a product standpoint, jeez, could that have 03:35
17 been product-related? 03:35

18 So you go look and you see it's immediate 03:35
19 dosage form, and you try to pull up the PK lead 03:35
20 out of an ANDA. And if the PK says it's like six 03:35
21 hours or whatever, you don't worry about it. You 03:35
22 move on. It's not related to that. That's how 03:35
23 the logic went on that. 03:35

24 Q. Okay. And so is that proof that 03:35
25 adulterated Digitek made it to market? 03:35

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1 A. No, it's not proof. 03:35

2 Q. Okay. You characterize it as such in 03:35

3 this document. That's just why I'm -- 03:36

4 A. My notes -- 03:36

5 Q. Okay. 03:36

6 A. Proof is -- 03:36

7 Q. So it's not proof? 03:36

8 A. No, it's not. It's a piece of data that 03:36

9 was the start of a potential pattern that was the 03:36

10 first thing -- quite honestly that was first thing 03:36

11 that caught my eye so I just started digging. 03:36

12 Q. I'm merely asking about your 03:36

13 characterization in your document. 03:36

14 A. Yes. 03:36

15 Q. So it's not proof. 03:36

16 A. No. 03:36

17 Q. And look at Roman numeral VI. 03:36

18 A. Okay. 03:36

19 Q. Company internal documents and 03:36

20 investigations. 03:36

21 A. Uh-huh. 03:36

22 Q. You see your reference to purchase 03:36

23 presses. 03:36

24 A. Yes. 03:36

25 Q. How is that proof that adulterated 03:36

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1 Digitek made it to market? 03:36

2 A. There were a couple of circumstances as 03:36

3 I recall where they had reasonable suspect that 03:36

4 they had problems with tablet presses. So they 03:37

5 committed -- if I'm not mistaken without taking 03:37

6 more time and going back and looking at the 03:37

7 document -- they would purchase new presses with 03:37

8 weight controls or whatever and they never did. 03:37

9 And that happened over the course of a -- if I'm 03:37

10 not mistaken, going back to look at the book, a 03:37

11 year or two. 03:37

12 Q. Okay. So you work with companies all 03:37

13 the time on GMP compliance; right? 03:37

14 A. That's correct. 03:37

15 Q. And one of the things I'm sure you tell 03:37

16 them is that they ought to be constantly 03:37

17 evaluating and reevaluating their quality systems; 03:37

18 right? 03:37

19 A. Absolutely. CGMP current today, not 03:37

20 yesterday. 03:37

21 Q. Exactly. And so it's an evolutionary 03:37

22 process. 03:37

23 A. Absolutely. 03:37

24 Q. Never stops evolving. 03:37

25 A. No, it doesn't. 03:37

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1 Q. So upgrading presses or purchasing new 03:37

2 presses -- 03:37

3 A. Uh-huh. 03:37

4 Q. -- doesn't say anything about whether 03:37

5 adulterated product was produced or made it to 03:38

6 market, does it? 03:38

7 A. It doesn't say anything about whether 03:38

8 adulterated products have made it to the market. 03:38

9 Q. That's right. 03:38

10 A. I wouldn't agree with that statement. 03:38

11 It -- it shows they had problems. 03:38

12 Q. It does? 03:38

13 A. It shows they had problems with the 03:38

14 presses because they said they had problems with 03:38

15 the presses. 03:38

16 Q. They didn't say they had problems. They 03:38

17 said they wanted to purchase new presses 03:38

18 A. With weight control, if I remember 03:38

19 correctly. 03:38

20 Q. Okay. So that doesn't mean they're 03:38

21 having problems; it means they're looking at a 03:38

22 different technology. 03:38

23 A. Uh-huh. 03:38

24 Q. Right? 03:38

25 A. Yes, an upgrade if you will. 03:38

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1 Q. Well, let's call it an upgrade. 03:38

2 A. Uh-huh. 03:38

3 Q. Doesn't mean you had problems before; 03:38

4 right? 03:38

5 A. But they committed to the FDA and they 03:38

6 didn't purchase them, as I recall. 03:38

7 Q. You just changed the subject, 03:38

8 Dr. Bliesner. 03:38

9 A. I did? 03:38

10 Q. Yeah? 03:38

11 A. I'm sorry. 03:38

12 Q. I asked you if the mere act of upgrading 03:38

13 presses means that they had problems. 03:38

14 A. Not specifically, no. 03:39

15 Q. And so purchasing presses doesn't 03:39

16 constitute proof that there is adulterated Digitek 03:39

17 in the market, does it? 03:39

18 A. Not necessarily, no. 03:39

19 Q. But you characterize it on that 03:39

20 document. 03:39

21 A. It's my notes, uh-huh. 03:39

22 Q. You understand, Dr. Bliesner? 03:39

23 A. I do sir. 03:39

24 Q. That we get these documents. 03:39

25 A. Uh-huh. 03:39

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1	Q.	And we get your report?	03:39
2	A.	Uh-huh.	03:39
3	Q.	And we are -- we have to try to figure	03:39
4	out --		03:39
5	A.	Uh-huh.	03:39
6	Q.	-- how you reached the conclusions that	03:39
7	you reached.		03:39
8	A.	Correct.	03:39
9	Q.	That's what we're doing today.	03:39
10	A.	I understand.	03:39
11	Q.	So I understand that this is your notes.	03:39
12	A.	Uh-huh.	03:39
13	Q.	You're the one who characterized this as	03:39
14	proof --		03:39
15	A.	Uh-huh.	03:39
16	Q.	-- that adulterated Digitek was in the	03:39
17	market.		03:39
18	A.	Uh-huh.	03:39
19	Q.	I'm just inquiring about some of these	03:39
20	things.		03:39
21	A.	Understood.	03:39
22	Q.	Excuse me?	03:40
23	A.	Uh-huh.	03:40
24	Q.	Dr. Bliesner, would you now find Exhibit	03:40
25	107.	It's another set of notes that we collected	03:40

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1 from you last time. 03:40

2 A. May I see the top of? 03:40

3 Q. You may. It the thicker one. It's the 03:40

4 Mylan deposition exhibits. 03:40

5 A. I have it here. 03:40

6 Q. Okay. You see on the first page there 03:40

7 it says probably equals more likely than not? 03:40

8 A. Uh-huh. 03:40

9 Q. When did you write that? 03:40

10 A. I don't recall specifically, but I'm -- 03:40

11 my suspect is it was the preparation meeting 03:40

12 before the first deposition. 03:40

13 Q. Okay. And -- 03:40

14 A. Because I was still struggling with that 03:40

15 whole concept of possible and probable. 03:40

16 Q. Well, you understand what probably 03:41

17 meant; right? 03:41

18 A. If I'm not mistaken I was told that's 03:41

19 what it was. It was a definition. These were 03:41

20 my -- my documents that I had laid out as an 03:41

21 indices in the discussion, and it was the first 03:41

22 thing I wrote on, so... 03:41

23 Q. Okay. So you wrote in your discussions 03:41

24 with Plaintiffs' counsel, that probably equals 03:41

25 more likely than not; right? 03:41

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1 A. I'm fairly confident that's what they 03:41
2 mentioned to me as the definition. 03:41

3 Q. Okay. And the very next day -- 03:41

4 A. Uh-huh 03:41

5 Q. -- you testified that you did not know 03:41
6 the difference between possibility and 03:41
7 probability? 03:41

8 A. Obviously I was still confused with 03:41
9 that. 03:41

10 Q. And in the same meeting where you wrote 03:41
11 probably equals more likely than not -- well, 03:41
12 strike that. 03:41

13 A. I -- 03:41

14 Q. Strike that. 03:41

15 A. Okay, okay. 03:41

16 Q. Look at the second page of Exhibit 107, 03:41
17 please. 03:41

18 A. Sure. 03:41

19 Q. You made a note about Exhibit M09? 03:42

20 A. Yes. 03:42

21 Q. You see that? 03:42

22 A. Yes. 03:42

23 Q. And you indicated outside of spec 98 to 03:42
24 103 percent. And then you parenthetically 03:42
25 indicated 97.1 percent. 03:42

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1 Do you see that? 03:42

2 A. I do. 03:42

3 Q. 97.1 is well within specification for 03:42

4 Digitek as approved by the FDA in the ANDA, isn't 03:42

5 it? 03:42

6 A. I don't know. I'd have to go back and 03:42

7 look at it. 03:42

8 Q. Well, didn't you -- I mean if you made a 03:42

9 note that something was out of spec. 03:42

10 A. Somebody made a statement somewhere in 03:42

11 this document whatever M09 was apparently. I'm 03:42

12 not going back and looking at it. 03:42

13 Q. I understand. 03:42

14 A. That somebody made a statement you 03:42

15 realize that what this is, is not a detailed 03:42

16 reading of these documents because the search 03:42

17 capabilities of that Crivella West I think is the 03:42

18 name of it, is abysmal, so you can't find 03:43

19 anything. So I just basically went in and said, 03:43

20 pulled up 01, skimmed it. If I saw something, you 03:43

21 know -- well, I tried to do a thumbnail summary on 03:43

22 there so later on if I needed to go pull it up, I 03:43

23 would. So -- 03:43

24 Q. Okay. 03:43

25 A. Obviously -- or maybe not obviously -- 03:43

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1 it looks as if I probably printed that one and 03:43

2 it's somewhere in the stack. 03:43

3 Q. And you acknowledge of course that -- 03:43

4 that the fact that it might -- that UDL might have 03:43

5 or Mylan might have a tighter specification says 03:43

6 nothing about whether the product is actually out 03:43

7 of specification; correct? 03:43

8 A. That's correct. 03:43

9 Q. At the end of the day, the operative 03:43

10 number with respect to whether something is in or 03:43

11 out of specification is the number the number for 03:43

12 any particular attribute set forth in the ANDA; is 03:43

13 that right? 03:44

14 A. The approved application; that's 03:44

15 correct. 03:44

16 Q. Okay. So if you make a product and it's 03:44

17 distributed by somebody else and they, the 03:44

18 distributor prefers tighter specifications, that 03:44

19 doesn't have any bearing on whether the product 03:44

20 you make is actually out of specification, does 03:44

21 it? 03:44

22 A. Tighter specs are always around. 03:44

23 Q. Okay. 03:44

24 A. It's an additional level of control. 03:44

25 Q. And if they had tighter specs and the 03:44

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1 product doesn't meet them but still falls within 03:44

2 the ANDA specifications, that product is within 03:44

3 specification; right? 03:44

4 A. For the manufacturing service. 03:44

5 Q. Yes. 03:44

6 A. In this particular case. UDL probably 03:44

7 would have rejected it because that's their spec. 03:44

8 Q. Fair enough, but with respect to that -- 03:44

9 A. The original ap., yes. 03:44

10 Q. And with respect to whether it is out of 03:44

11 spec, out of specification in the eyes of the FDA, 03:44

12 it is not out of specification; correct? 03:44

13 A. I would say that's a fair statement, 03:44

14 yes. 03:44

15 Q. Okay. Can you look at the page that 03:44

16 refers to Exhibit M44, please? 03:45

17 A. Sure, yes. 03:45

18 Q. Did you -- do you recall enough about 03:45

19 M44 from looking at this document to know whether 03:45

20 you read it or not? 03:46

21 A. I don't. 03:46

22 Q. Okay. Your thumbnail sketch as you 03:46

23 described it indicates this is an e-mail from Sue 03:46

24 Powers to Chuck Kuhn, regarding the recall costs 03:46

25 for UDL. 03:46

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1 Do you see that? 03:46

2 A. I do. 03:46

3 Q. You wrote that; right? 03:46

4 A. Yes. 03:46

5 Q. All right. So that's some brief 03:46

6 characterization of what you saw when you read 03:46

7 that document? 03:46

8 A. I scanned it. I didn't read it, I 03:46

9 scanned it. 03:46

10 Q. Do the costs of a recall have anything 03:46

11 to do with whether there's adulterated or out of 03:46

12 specification product in the market? 03:46

13 A. I don't believe so. 03:46

14 Q. Look at the page of Exhibit 107 that 03:46

15 refers to M56, please. 03:47

16 A. 56? 03:47

17 Q. Yes, please. 03:47

18 A. Uh-huh. 03:47

19 Q. Do you see your handwritten note about 03:47

20 that? 03:47

21 A. I do. 03:47

22 Q. And it says that UDL to file from Lee 03:47

23 Roedke, 16 September, 2006, Activis warning 03:47

24 letter, Little Falls, New Jersey. Did I read that 03:47

25 correctly so far? 03:47

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1 A. What did you say? 03:47

2 Q. UDL to file from Lee Roedke, 16 03:47

3 September, abbreviated, 2006? 03:47

4 A. Uh-huh. 03:47

5 Q. Activis warning letter, Little Falls, 03:47

6 New Jersey. Did I read that correctly so far? 03:47

7 A. Yes. 03:47

8 Q. It goes on to say not addressing FDA ADE 03:47

9 concerns. Did I read that correctly? 03:47

10 A. Yes. 03:47

11 Q. And ADE concerns in that context is an 03:47

12 acronym for adverse drug events; correct? 03:48

13 A. Without specifically pulling it up, I 03:48

14 would say yes, that's true. 03:48

15 Q. Okay. Do you use ADE for any other 03:48

16 purpose in the context of performing your GMP 03:48

17 compliance consulting services? 03:48

18 A. No. But like you said, I'm not an 03:48

19 adverse drug event person. 03:48

20 Q. This is your terminology. 03:48

21 A. This is a summary. 03:48

22 Q. I understand. 03:48

23 A. And, again, unless we pull it up, that 03:48

24 may be what they refer to it as in the e-mail. 03:48

25 Chances are that's what it is. 03:48

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1 Q. But you made the note. 03:48

2 A. Yes. 03:48

3 Q. Do you mean to use the term ADE to stand 03:48

4 for adverse drug event? 03:48

5 A. More than likely, yes. 03:48

6 Q. Okay. 03:48

7 A. Uh-huh. 03:48

8 Q. I'm handing you, Dr. Bliesner, a 03:48

9 document that has been marked as Defendant's 03:48

10 Exhibit 87. 03:48

11 A. Okay. 03:48

12 Q. Take a moment please and review that 03:48

13 document very briefly. 03:48

14 A. Uh-huh. 03:48

15 Q. Let me know when you have reviewed it. 03:48

16 A. Sure. Okay. 03:49

17 Q. Have you seen that document before? 03:49

18 A. I'm not sure. 03:49

19 Q. All right. Well you see that -- that it 03:49

20 is referencing a warning letter -- 03:49

21 A. Uh-huh. 03:49

22 Q. -- issued to Activis in August of 2006. 03:49

23 A. Uh-huh. 03:49

24 Q. That relates to adverse drug 03:49

25 experiences. Do you see that? 03:50

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1 A. I do. 03:50

2 Q. And this is the warning letter that you 03:50

3 referred to earlier when you were talking about 03:50

4 the reports and the ADE, and we talked for a 03:50

5 moment about the connection, whether there's 03:50

6 reliability in ADE reporting, and all that. It's 03:50

7 the same point. 03:50

8 A. I'll take your word. 03:50

9 Q. So in this letter, the FDA accepts the 03:50

10 corrective actions Activis has proposed and 03:50

11 implemented with respect to that warning letter; 03:50

12 right? 03:50

13 A. Correct. 03:50

14 Q. Okay. So when you wrote in response to 03:50

15 or in connection with Exhibit M56 that Activis 03:50

16 wasn't addressing the ADE concerns, is that 03:50

17 accurate? 03:50

18 A. It's what's in the e-mail more than 03:50

19 likely -- or memo, whatever it is. 03:50

20 Q. Okay. 03:50

21 A. It's somebody, whoever that individual 03:50

22 was. 03:50

23 Q. Lee Roedke. 03:50

24 A. Apparently that's who it was. Again 03:50

25 this is a snapshot summary, glancing it at this. 03:51

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1 Whether it's an e-mail, memo or whatever. 03:51

2 Q. Okay. 03:51

3 A. That's their concern I'm assuming, not 03:51
4 going back and pulling it out. 03:51

5 Q. Okay. Well -- 03:51

6 A. Knee deep in paper. 03:51

7 Q. Yeah. Unfortunately that's a necessary 03:51
8 part of this process, Dr. Bliesner. All right. 03:51

9 Find 108, please. 03:51

10 A. Which one are we on, sir? 03:51

11 Q. Exhibit 108. 03:51

12 A. Exhibit 108. Yes, sir. 03:51

13 Q. What do you mean when you use the term 03:52
14 "blend uniformity failure." To you, what does 03:52
15 that mean? 03:52

16 A. Blend uniformity failure? 03:52

17 Q. Yeah. 03:52

18 A. It means that blend gets sampled and 03:52
19 tested wouldn't necessarily, does not have the, 03:52
20 you know, assay value that it was supposed to 03:52
21 have. 03:52

22 Q. At what point of the sampling and 03:52
23 testing process does something become a blend 03:52
24 uniformity failure? 03:52

25 A. Well, there's a spec for blend 03:52

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1 uniformity test. 03:52

2 Q. So by that you mean that you take a 03:52

3 sample of the blend, you conduct a chemical test 03:52

4 on it to determine the assay of that sample, and 03:53

5 then you apply the specifications to determine 03:53

6 whether that sample -- whether the assay value for 03:53

7 that sample is within those specifications; 03:53

8 correct? 03:53

9 A. That's a fair assessment. 03:53

10 Q. And so when you sample blends for 03:53

11 testing to determine whether it is uniformly 03:53

12 distributed -- excuse me -- most manufacturers 03:53

13 take samples of blend in duplicate or triplicate; 03:53

14 correct? 03:53

15 A. Most manufacturers? I don't know if I 03:53

16 can speak to most manufacturers, but there's more 03:53

17 than one. 03:53

18 Q. Okay. So it's not uncommon for a 03:53

19 pharmaceutical manufacturer to take blend samples 03:53

20 in duplicate or triplicate; right? 03:53

21 A. I would say that's fair. 03:53

22 Q. And that is an acceptable practice so 03:53

23 long as you, the manufacturer, have an 03:54

24 appropriately drafted SOP? 03:54

25 A. Manufacturer, during process validation 03:54

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1 will come up with a sampling plan, and a sampling 03:54
2 approach. Manufacturing does the sampling and 03:54
3 delivers the sample for you. 03:54

4 Q. So it is acceptable to draft a sampling 03:54
5 plan with respect to blend sampling that calls for 03:54
6 blend samples to be taken in duplicate or 03:54
7 triplicate; right? 03:54

8 A. At least, yes. 03:54

9 Q. And it is acceptable to draft a testing 03:54
10 plan. 03:54

11 A. Yes. 03:54

12 Q. For blend samples that allows for 03:54
13 testing the second or third sample from a given 03:54
14 location under appropriate circumstances; right? 03:54

15 A. Content uniformity, yeah, under 03:54
16 appropriate circumstances. 03:54

17 Q. Well, so -- so it is -- you've seen and 03:55
18 it is okay to have a sampling plan that says you 03:55
19 take blend samples in triplicate, for example. 03:55

20 A. Uh-huh. 03:55

21 Q. You test the first sample from each 03:55
22 location and in appropriate circumstances if -- if 03:55
23 one of those samples is not tested within 03:55
24 specification, you may test the second sample from 03:55
25 that location. 03:55

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1 A. Same location. I would say it's a fair 03:55
2 statement if it's in the protocol. 03:55

3 Q. If it's in the protocol. 03:55

4 A. Yes. 03:55

5 Q. And you have to have the circumstances 03:55
6 that are called for by the protocol and that allow 03:55
7 you to test that second sample; right? 03:55

8 A. Yes 03:55

9 Q. And you have to do an appropriate 03:55
10 inspection or investigation and try to determine 03:55
11 why the first sample tested out of specification; 03:56
12 correct? 03:56

13 A. Correct. Just for content uniformity 03:56
14 for finished products, yes. 03:56

15 Q. If you have an initial sample of the 03:56
16 triplicate sample that tests out of specification, 03:56
17 do you call that a blend failure? 03:56

18 A. Do you want to say that again? 03:56

19 MR. ANDERTON: Phil, would you read it 03:56
20 back? 03:56

21 (Whereupon, the testimony was read 03:56
22 back by the court reporter, as recorded above) 03:56

23 THE WITNESS: Potentially. 03:56

24 BY MR. ANDERTON: 03:56

25 Q. Potentially. 03:56

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1 A. Yes. 03:56

2 Q. But if you have a protocol that allows 03:56

3 you to test the second or third sample after 03:56

4 conducting an appropriate investigation and after 03:56

5 following the protocol properly -- 03:56

6 A. Uh-huh. 03:56

7 Q. -- that first out of specification 03:56

8 result is not a blend failure, am I correct? 03:56

9 A. If it meets the protocol, that is 03:56

10 correct. 03:56

11 Q. Okay. So you wouldn't call it a blend 03:56

12 failure until you've run all the way to the end of 03:57

13 the protocol -- 03:57

14 A. Huh-huh. 03:57

15 Q. -- is the way I'll describe that to you; 03:57

16 is that correct? 03:57

17 A. That's a fair way to put it. 03:57

18 Q. Okay. Which might mean in certain 03:57

19 circumstances until you've tested the third of the 03:57

20 triplicate samples from one or more locations; 03:57

21 right? 03:57

22 A. Yes. 03:57

23 Q. When you use the term -- and looking at 03:57

24 Exhibit 108. 03:57

25 A. Yes. 03:57

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1 Q. Well, hold on one second. 03:57

2 MS. DREWES: I don't want to interrupt, 03:57

3 but on that hard drive that you -- that the 03:57

4 witness gave, is it okay with everyone if we 03:57

5 give everyone a CD attached with the documents 03:57

6 rather than a hard copy? Because apparently 03:57

7 you can't read them when they were printing. 03:57

8 MR. ANDERTON: Yeah, that's acceptable to 03:58

9 me. Mike, are you all right with that? 03:58

10 MR. KERENSKY: Your voice was too faint 03:58

11 for to me to hear your comment, ma'am. 03:58

12 MS. DREWES: Would the hard drive that 03:58

13 Dr. Bliesner gave us earlier, today, the -- we 03:58

14 can print the -- we can print the documents 03:58

15 but they are not legible, some of them, when 03:58

16 we print them. For some reason they come out 03:58

17 really dark is what I'm told. 03:58

18 So if we can just give everyone a disc if 03:58

19 that's agreeable to you. 03:58

20 MR. ANDERTON: Are you okay with that, 03:58

21 Mike? 03:58

22 MS. DREWES: Apparently you can read it 03:58

23 on the disc or on the computer screen. 03:58

24 MR. KERENSKY: Just as long as a general, 03:58

25 average, normal, everyday computer will open 03:58

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1 it, I'm happy. 03:58

2 MR. ANDERTON: Well, that's just 03:58

3 described my unit, so. 03:58

4 BY MR. ANDERTON: 03:58

5 Q. And then Dr. Bliesner, continuing on 03:58

6 with this line of questioning, if you -- again if 03:58

7 your protocol is appropriately drafted and you 03:59

8 follow that factual progression that I just 03:59

9 described, where you take samples of a blend and 03:59

10 you test the first sample from a location and it 03:59

11 is out of specification, then you follow the 03:59

12 protocol and that results in you testing then the 03:59

13 second sample from that location and it is within 03:59

14 specification, it's okay to release that batch; 03:59

15 right? 03:59

16 A. If you're meeting your protocol. 03:59

17 Q. If you have a protocol that allows for 03:59

18 all of that, specifies it, and if you comply with 03:59

19 it along the way; correct? 03:59

20 A. That's a reasonable statement. 03:59

21 Q. It's okay to release that batch? 03:59

22 A. That blend, sure. 03:59

23 Q. That -- 03:59

24 A. Final blend in this case. 03:59

25 Q. That initial I guess then -- correct. 03:59

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1 So let me ask it another way. 03:59

2 That initial out-of-specification result 04:00

3 doesn't require that the entire blend and 04:00

4 therefore the entire batch be rejected. 04:00

5 A. Not necessarily. 04:00

6 Q. Okay. 04:00

7 A. It may be, you know, extraordinary 04:00

8 circumstances where it comes in at 25 percent of 04:00

9 assay or whatever, then it's a whole different 04:00

10 bailiwick. 04:00

11 Q. Then your -- well, then your 04:00

12 investigation your protocol provides for probably 04:00

13 is going to reveal something other than just a 04:00

14 single out-of-specification result? 04:00

15 A. More than likely, yes. 04:00

16 Q. Okay. 04:00

17 MR. KERENSKY: Are you guys still there? 04:00

18 MR. ANDERTON: Yeah, we are here. 04:00

19 MR. KERENSKY: Man, you got quiet. I 04:00

20 thought you hung up on me. 04:00

21 BY MR. ANDERTON: 04:00

22 Q. Dr. Bliesner, when you did your paper 04:00

23 audit of -- of this -- of Activis to prepare your 04:00

24 report -- paper audit is your term not mine -- did 04:01

25 you ask for and did you receive the SOP of Activis 04:01

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1 Totowa that provides the protocol for testing 04:01

2 blend samples and retesting second or third 04:01

3 samples if you have an initial 04:01

4 out-of-specification result? 04:01

5 A. I don't think I specifically asked for 04:01

6 that SOP. I remember reviewing an investigation 04:01

7 having to do with blend uniformity failure. 04:01

8 Q. If you didn't ask for it, does that mean 04:01

9 you didn't review it either? 04:01

10 A. I don't know if I could say that. I'd 04:01

11 have to go back and look at the paper at I 04:01

12 reviewed. 04:01

13 Q. Okay. 04:01

14 A. With respect to that investigation. 04:01

15 Q. The documents -- well, the documents 04:01

16 that you reviewed -- 04:02

17 A. Uh-huh. 04:02

18 Q. -- are set forth in your report; right? 04:02

19 A. They should be, yes. 04:02

20 Q. So if you reviewed it, our review of 04:02

21 those documents will reveal that you reviewed it? 04:02

22 A. That I reviewed it, yes. 04:02

23 Q. Right. 04:02

24 A. That's a fair statement. 04:02

25 Q. So if it's not listed among the 04:02

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1 documents that you reviewed -- if it's not listed 04:02

2 in your report, it's not something you reviewed? 04:02

3 A. Not necessarily. 04:02

4 Q. Pardon? 04:02

5 A. They're not mutually exclusive, most of 04:02

6 it because of all the volume of documents here. 04:02

7 It obviously didn't include every single one that 04:02

8 I reviewed, just ones that I felt had pertinent 04:02

9 points with respect to this. 04:02

10 Q. If it's not listed in your report -- 04:02

11 A. Yes. 04:02

12 Q. -- is it fair to say that you didn't 04:02

13 place any significance on it and didn't rely on it 04:02

14 in drafting your report? 04:02

15 A. I didn't rely on it. I don't know if 04:02

16 significance is a word that I would use. 04:02

17 Q. How are we to know or to identify if I 04:03

18 asked you right now whether you reviewed this SOP 04:03

19 -- 04:03

20 A. Uh-huh 04:03

21 Q. -- and it's not listed in your report -- 04:03

22 A. That's right. 04:03

23 Q. -- how would you know? 04:03

24 A. It's not listed in the report. I'd go 04:03

25 through this index and see if I popped it up. 04:03

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1 Q. And if it's not in this index? 04:03

2 A. And it's not in the supplemental 04:03

3 documents that were sent to me by -- then chances 04:03

4 are I didn't review it. 04:03

5 Q. Okay. 04:03

6 I'm going to hand you a document that has been 04:03

7 marked as -- well, what's it say on there? 04:03

8 A. 58. 04:03

9 Q. 58? 04:04

10 A. Yeah. 04:04

11 MR. ANDERTON: Plaintiffs' Exhibit 58. 04:04

12 Plaintiffs', Mike. 04:04

13 MR. KERENSKY: Got it. 04:04

14 BY MR. ANDERTON: 04:04

15 Q. Have you seen that before, Dr. Bliesner? 04:04

16 A. Isn't this one that we -- the 483s that 04:04

17 were included before? Can I take a look at the 04:04

18 report? I'm pretty sure that I have, but I just 04:04

19 want to make sure. 04:04

20 Q. Well, if you didn't look at this, you 04:04

21 don't have a report. 04:04

22 A. Okay. 04:04

23 Q. But you may do whatever you like to 04:04

24 satisfy yourself, but I guess I can shortcircuit 04:04

25 that. 04:04

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1 A. Okay. Please. 04:04

2 Q. Well, I'm here to help, Dr. Bliesner. 04:04

3 Sarah will tell you I'm a giver. 04:05

4 MS. DREWES: Oh, yeah. Big time. 04:05

5 MR. KERENSKY: Note the snickers on the 04:05

6 phone. 04:05

7 MR. ANDERTON: I'm sorry. Defense 04:05

8 Exhibit 58, Mike. I misspoke earlier. 04:05

9 MR. KERENSKY: About you being a giving 04:05
10 person? 04:05

11 MS. DREWES: Yeah, but got also about the 04:05
12 exhibit. 04:05

13 MR. KERENSKY: That you are here to 04:05
14 help? You're not with the IRS. 04:05

15 MR. ANDERTON: It's Defendant's Exhibit 04:05
16 58. 04:05

17 MR. KERENSKY: Thank you. 04:05

18 MR. ANDERTON: It's Plaintiffs' Exhibit 04:05
19 90, I believe. No. Not true. 04:05

20 BY MR. ANDERTON: 04:05

21 Q. Dr. Bliesner, did you review this or 04:05
22 not. What do you think? 04:06

23 A. Yes. 04:09

24 Q. What page of your report are you looking 04:09
25 at? 04:09

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1	A.	47.	04:09
2	Q.	What reference?	04:09
3	A.	A37.	04:09
4	Q.	Well?	04:09
5	A.	By the look of it.	04:09
6	Q.	That's an EIR, not a 483.	04:09
7	A.	It is the EIR that had the 483s in	04:09
8		them. I misspoke. I'm sorry.	04:09
9	Q.	So you didn't review this apparently?	04:09
10	A.	The 483s stand-alone?	04:09
11	Q.	Yes.	04:09
12	A.	No, it would be the EIR.	04:09
13	Q.	So that's Exhibit 91. You agree with	04:09
14		that; right?	04:10
15	A.	Yes.	04:10
16	Q.	All right. I'm going to hand you a copy	04:10
17		of Exhibit 91.	04:10
18	A.	Okay.	04:10
19	Q.	So that we do this and keep you as	04:10
20		comfortable as you need to be. I'm here for your	04:10
21		comfort.	04:10
22		I would like you to first look at the document	04:10
23		I just handed you and tell me if you reviewed that	04:10
24		document.	04:10
25	A.	91. Plaintiffs' Exhibit 91, yes, sir.	04:10

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1 Q. Okay. Turn to page 43 of that document. 04:10

2 A. May have a second, please? I want to 04:10

3 make sure that I -- because there were some of 04:10

4 these reports that didn't necessarily have all of 04:11

5 the pages that came with them, the EIR. There was 04:11

6 one circumstance that I recall that didn't. So I 04:11

7 want to make sure that what I've got over here is 04:11

8 the same and inclusive. 04:11

9 Q. Okay. 04:11

10 A. Okay. Is that fair? 04:11

11 Q. Well, I guess I would hope that you 04:11

12 would have noted in your report when you reviewed 04:11

13 a document that was incomplete, but you didn't do 04:11

14 that with respect to this document. 04:11

15 A. I just want to look at it. 04:11

16 Q. Of course you do. 04:11

17 THE VIDEOGRAPHER: While he's doing that, 04:11

18 you have five minutes left on the tape. 04:11

19 MR. ANDERTON: Let's go off the record 04:11

20 and change the tape. 04:11

21 THE WITNESS: The time is 4:13 p.m. 04:11

22 We're going off the record. 04:11

23 (Short break) 04:21

24 THE VIDEOGRAPHER: The time is 4:24 p.m. 04:21

25 We are on the record. This is the beginning 04:22

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1 of tape eight. 04:22

2 BY MR. ANDERTON: 04:22

3 Q. Dr. Bliesner, are you all set? 04:22

4 A. Yes, sir. 04:22

5 Q. Okay. I want to ask you -- 04:22

6 Dr. Bliesner, I'm going to go away from that 04:23

7 document for just a moment and ask you a general 04:23

8 question. 04:23

9 A. Okay. 04:23

10 Q. You are a chemist by trade; right? 04:23

11 A. I am a Ph.D. and analytical chemist by 04:23

12 training. 04:23

13 Q. Does that mean the answer to my question 04:23

14 is yes? 04:23

15 A. Chemist? Yes. Sorry. There are many 04:23

16 flavors of chemists. That's why. 04:24

17 Q. I understand, but above all else as a 04:24

18 matter of fact you call yourself a chemist? 04:24

19 A. A research chemist, yes, I do. 04:24

20 Q. When testing a tablet and particularly a 04:24

21 solid oral dose tablet for potency -- 04:24

22 A. Uh-huh. 04:24

23 Q. -- what method would you use if you 04:24

24 could use any method you wanted? 04:24

25 A. Not to sound cryptic, but it depends on 04:24

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1 the dosage form and what the characteristics are 04:24
2 and what it's amenable to as far as analysis 04:24
3 goes. 04:24

4 Q. What do you mean by that? 04:24

5 A. Well, it turns out that certain 04:24
6 compounds might not be appropriately soluble let's 04:24
7 say and therefore easily dissolved and injected 04:24
8 into an HPLC system let's say. 04:24

9 Q. Did you review the ANDA for Digoxin and 04:24
10 particularly for the Digitek version of Digoxin 04:25
11 tablets manufactured by Amide and then Activis 04:25
12 sufficiently to allow you to have an opinion about 04:25
13 which methods could be used to examine the potency 04:25
14 of a tablet -- of one of those tablets? 04:25

15 A. I'm sorry. Go again. 04:25

16 MR. ANDERTON: Phil, can you get that? I 04:25
17 did it very methodically. I would like 04:25
18 Dr. Bliesner to hear that. I think I got it 04:25
19 right. 04:25

20 THE WITNESS: If I recall, I didn't get 04:26
21 an opportunity to read all of the ANDA 04:26
22 sections because I think that they were all 04:26
23 available to me at the time of review. Just 04:26
24 to put that in perspective. 04:26

25 As far as being able to assess whether -- 04:26

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1 I guess the question is assess whether the 04:26
2 methods are appropriate for use? 04:26

3 BY MR. ANDERTON: 04:26

4 Q. No. Do you have an opinion about -- 04:26
5 about which of those -- which of the available 04:26
6 methods to test a tablet for potency could be 04:26
7 used? 04:26

8 A. Could be used with -- HPLC is a method 04:26
9 of choice. 04:26

10 Q. Okay. 04:26

11 A. If I'm not mistaken, having looking at 04:26
12 the 484 stuff, those were HPLC methods for assays 04:26
13 and related compounds. 04:26

14 Q. And the Activis analytical method was 04:26
15 also HPLC methods; correct? 04:26

16 A. I'm pretty sure yes, yes. 04:27

17 Q. So unless nobody knew what they were 04:27
18 doing, HPLC was an acceptable method to test this 04:27
19 compound; correct? 04:27

20 A. For assay. 04:27

21 Q. For assay. 04:27

22 A. Correct. 04:27

23 Q. Well, and to go back to the term I used, 04:27
24 for potency. 04:27

25 A. Yes. Assay, potency, same thing. 04:27

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1 Q. Okay. What about single point UV? How 04:27

2 does that compare to HPLC as a test method to test 04:27

3 the potency of a tablet and specifically of one of 04:27

4 these Digitek Digoxin tablets? 04:27

5 A. Single point UV? 04:27

6 Q. Yes. 04:27

7 A. How would it compare? It depends 04:27

8 because LC is a separations technique that 04:27

9 separates out any potential interference from the 04:27

10 main component so you get an assay. An HPLC 04:27

11 system essentially a UV system at the end. The 04:27

12 detector for HPLC is just a UV. But in this case 04:28

13 it is has, if you will, as an analogy, the HPLC is 04:28

14 a means of preparing the sample so you're looking 04:28

15 at a single component when it goes into the UV 04:28

16 detector; okay? If you have -- it is possible 04:28

17 with a product to develop and validate a method, 04:28

18 single point UV method if there are no 04:28

19 interferences. 04:28

20 Q. If somebody sent you a sample -- 04:28

21 A. Uh-huh. 04:28

22 Q. -- and said Dr. Bliesner, chemist -- 04:28

23 Ph.D. Chemist Bliesner, we'd like you to examine 04:28

24 this tablet for potency. 04:28

25 A. Uh-huh. 04:28

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1 Q. How would you compare the reliability of 04:28
2 results of a test conducted using single point UV 04:28
3 versus a test using HPLC? 04:29

4 A. How would you compare? 04:29

5 Q. How would you compare? Not literally 04:29
6 how would you put them side by side and compare. 04:29
7 How would you characterize the differences between 04:29
8 results reached using single point UV versus the 04:29
9 results reached using HPLC. Is one more reliable 04:29
10 than the other? 04:29

11 A. Not necessarily. It depends on whether 04:29
12 there are interference issues. You've got to 04:29
13 realize that HPLC with a UV detector is a single 04:29
14 point UV detection, just like you put it into a UV 04:29
15 spectrometer. Same thing. It's only a single 04:29
16 point. 04:29

17 Q. So you need to know more about the 04:29
18 circumstances before you would be able to -- 04:29

19 A. Absolutely. Sure. 04:29

20 Q. Be able to compare the reliability of 04:29
21 outcomes for -- 04:29

22 A. Right. 04:29

23 Q. -- those two tests. 04:29

24 A. For instance, they do dissolution 04:29
25 testing. And the dissolution method is UV, but 04:29

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1 there is a whole -- if I recall correctly, pulling 04:29
2 off memory -- there is a derivatization and things 04:30
3 that like that with respect to the UV because that 04:30
4 would suggest that there are potential 04:30
5 interferences. And derivatization and looking at 04:30
6 it in the means that they did would suggest -- not 04:30
7 having looked at the validation -- that they were 04:30
8 able to get around interferences in that fashion. 04:30

9 Q. Just to be clear with respect to 04:30
10 Activis, are the entirety of your opinions in this 04:30
11 case set forth in the report you've issued? Do 04:31
12 you have any supplemental or additional opinions 04:31
13 with respect to Activis? 04:31

14 A. I don't believe so. 04:31

15 Q. Well, you don't believe so or you don't? 04:31

16 A. It's a broad statement. 04:31

17 Q. I need this question to be answered 04:31
18 definitively, Dr. Bliesner. It's a very important 04:31
19 question. 04:31

20 A. Additional, post-the-report? 04:31

21 Q. Yes. 04:31

22 A. In the report? 04:31

23 Q. Yeah, you have issued a report in this 04:31
24 case -- 04:31

25 A. Yes. 04:31

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1 Q. -- that we've been told contains your 04:31

2 opinions -- 04:31

3 A. Yes. 04:31

4 Q. -- about Activis. And there was some 04:31

5 exchange last time about whether you had an 04:31

6 opinion about Mylan or didn't have an opinion and 04:31

7 we got a representation from Plaintiffs' counsel 04:31

8 about that, and that issue is done and resolved as 04:31

9 far as we're concerned. 04:31

10 A. Okay. 04:31

11 Q. So I'm asking you now strictly about 04:31

12 Activis and the opinions that are set forth in 04:32

13 your June 15, 2010, report. 04:32

14 A. Yes. 04:32

15 Q. About Activis. 04:32

16 A. Yes. 04:32

17 Q. Do they -- do they comprise the entirety 04:32

18 of your opinions about Activis in this case? 04:32

19 A. That's a fair statement, yes. 04:32

20 Q. Yes, they do? 04:32

21 A. Uh-huh. 04:32

22 Q. You need to say that. 04:32

23 A. Yes, they do. 04:32

24 Q. Okay. So there are no supplemental 04:32

25 opinions about Activis that are not contained in 04:32

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1 your report? 04:32

2 A. I've not reviewed any documentation or 04:32

3 anything else that would supplement what I've 04:32

4 written in the report. 04:32

5 Q. So again need this answered my way. You 04:32

6 don't have any supplemental opinions about Activis 04:32

7 that are not contained in this report; is that a 04:32

8 correct statement? 04:32

9 A. That is a correct statement. 04:33

10 Q. Thank you. 04:33

11 So the process -- well, you -- the product 04:33

12 that was in the market and subject to recall you 04:33

13 know was .125 and .25 milligram Digitek. You are 04:33

14 aware of that; right? 04:33

15 A. Yes, sir. 04:33

16 Q. Two dose strengths; right? 04:33

17 A. Yes, sir. 04:33

18 Q. And both processes were validated; 04:33

19 correct? 04:33

20 A. I have not seen the process validation 04:33

21 reports so I can't say definitively, but because 04:34

22 they're in the application and it was approved, 04:34

23 one would extrapolate that they were validated. 04:34

24 Q. Any reason to believe that either 04:34

25 process was not validated? 04:34

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1 A. No. 04:34

2 Q. And I believe you testified last time 04:34

3 that you're not an expert in process validation 04:34

4 but that you certainly support -- I believe those 04:34

5 were your words. 04:34

6 A. Yes. 04:34

7 Q. From an -- I forget what perspective you 04:34

8 said. 04:34

9 A. Cross-functional and analytical 04:34

10 development testing, troubleshooting. 04:34

11 Q. That's a fancy way of saying you 04:34

12 recognize the value and importance of process 04:34

13 validation. 04:34

14 A. I absolutely, yeah. 04:34

15 Q. Okay. 04:34

16 A. It's a very critical component to the 04:34

17 whole application development. 04:34

18 Q. It's kind of a jumping off point for 04:34

19 everything, isn't it? 04:34

20 A. Process validation? 04:34

21 Q. Yes. 04:34

22 A. Jumping off point? 04:34

23 Q. Well, with respect actually producing 04:34

24 and manufacturing a drug product. 04:34

25 A. Uh-huh. 04:34

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1 Q. You must first develop and validate a 04:34
2 process for doing that; correct? 04:35

3 A. If you need to develop and validate -- 04:35
4 develop a dosage form, a formulation and then to a 04:35
5 small scale move it into process validation, 04:35
6 that's correct. 04:35

7 Q. Okay. So once you have a formulation 04:35
8 developed -- 04:35

9 A. Yes. 04:35

10 Q. -- the next step is to develop and 04:35
11 validate the process; right? 04:35

12 A. Scale up first and then validate. 04:35

13 Q. Okay. So let's make that the not the 04:35
14 next immediate step after developing the 04:35
15 formulation but two steps later is a process 04:35
16 validation. And you cannot go forward with 04:35
17 manufacturing any drug product without a validated 04:35
18 process; is that correct? 04:35

19 A. That's correct. 04:35

20 Q. The FDA would not approve either an NDA 04:35
21 or an ANDA without demonstration of a validated 04:35
22 process; correct? 04:35

23 A. And the demonstration would be for 04:35
24 instance in the ANDA III production run. 04:35

25 Q. Understood. 04:35

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1 A. That's the output of process validation 04:35
2 specifically requiring, you know, a validation, 04:36
3 reported development on the application, that 04:36
4 isn't necessarily the case. 04:36

5 Q. In whatever form, you must prove to the 04:36
6 FDA -- 04:36

7 A. Uh-huh. 04:36

8 Q. -- that you have developed and validated 04:36
9 your process before they will approve your 04:36
10 application. 04:36

11 A. Yes. 04:36

12 Q. Is that correct? 04:36

13 A. That is correct. 04:36

14 Q. All right. And a process validation 04:36
15 tells you that you have developed a process that 04:36
16 allows you to consistently manufacture product 04:36
17 within specification; right? 04:36

18 A. Within the operating parameters of the 04:36
19 equipment; correct. 04:36

20 Q. Understood. 04:36

21 A. Uh-huh. 04:36

22 Q. And as you move forward from your 04:36
23 process validation, there are various things that 04:36
24 speak to or that confirm the conclusions reached 04:36
25 in your process validation study, one of which is 04:36

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1 manufacturing product within specification over 04:37

2 time; correct? 04:37

3 A. That's one aspect; correct. You also 04:37

4 monitor complaints, returns, you know, 04:37

5 investigations, that come up during the course of 04:37

6 the manufacturing. Lots of different things. 04:37

7 Q. Understood. 04:37

8 You continue to monitor the things that might 04:37

9 call into question the validation of your process; 04:37

10 right? 04:37

11 A. That's correct. Because in my 04:37

12 experience when you go from scale up to 04:37

13 manufacturing, invariably as you gain experience 04:37

14 with the product there, you'll find things that 04:37

15 are potentially difficult. 04:37

16 Q. And finding things that are potential 04:37

17 difficulties, to use your words? 04:37

18 A. Uh-huh. 04:37

19 Q. That doesn't mean your process is 04:37

20 invalidated. It means you need to investigate and 04:37

21 determine whether they require an adjustment of 04:37

22 your process; right? 04:38

23 A. That's open to interpretation. It 04:38

24 really is. And the agency, you know, in one 04:38

25 circumstance may say your process is out of 04:38

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1 control, it's invalidated, but in another 04:38
2 circumstance the same people within the same 04:38
3 division may say, you know, it's okay. You need 04:38
4 to put in some additional controls. So it's open 04:38
5 to interpretation. 04:38

6 Q. What weight do you give -- in validating 04:38
7 as you're undertaking a consulting engagement -- 04:38

8 A. Uh-huh. 04:38

9 Q. -- and evaluating whether your client 04:38
10 has or is achieving GMP compliance? 04:38

11 A. Uh-huh. 04:38

12 Q. What weight do you give to the fact that 04:38
13 the client has a validated process followed by 04:38
14 years and years and production of literally 04:38
15 billions and billions of tablets that were within 04:38
16 specification? 04:39

17 A. I'm sorry. It was a long one, so -- 04:39

18 MR. ANDERTON: Please read it back. 04:39

19 (Whereupon, the testimony was read 04:39
20 back by the court reporter, as recorded above) 04:39

21 THE WITNESS: That's obviously an 04:39
22 important part of the picture. 04:39

23 BY MR. ANDERTON: 04:39

24 Q. Okay. 04:39

25 A. Supporting process validation and 04:39

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1 showing you're in control. 04:39

2 Q. Okay. So that is a significant fact 04:39

3 that -- as you did an evaluation of circumstances 04:39

4 that met those -- that description, that would be 04:39

5 one piece of information that you put in, in the 04:39

6 bucket if you will, suggesting GMP compliance. 04:39

7 A. One piece. Manufacturing investigations 04:39

8 would go hand and hand with that in particular. 04:39

9 Q. Understood. But that fact that I've 04:39

10 described -- 04:40

11 A. Uh-huh. 04:40

12 Q. -- validated process and years of 04:40

13 in-specification production covering billions of 04:40

14 tablets, that would go certainly go in the -- 04:40

15 A. It would. We're assuming that the data 04:40

16 reporting capture and all that stuff is accurate. 04:40

17 Q. Understood. 04:40

18 A. Okay. That's a big assumption because 04:40

19 it isn't necessarily the case in a lot of 04:40

20 facilities. 04:40

21 Q. Okay. 04:40

22 A. Uh-huh. 04:40

23 Q. But you would only be able to determine 04:40

24 whether it was accurate if you looked at the 04:40

25 data. 04:40

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1 A. You'd have to look at the data and then 04:40
2 confirm with individuals that are doing entry into 04:40
3 the system, or validation of the system and 04:40
4 whatever. 04:40

5 Q. Understood. 04:40

6 A. That they would hold up. I'm sorry. 04:40

7 No. Would hold up. 04:40

8 Q. But inherent in what you've just said -- 04:40

9 A. Uh-huh. 04:40

10 Q. -- is that you must look at the data in 04:40
11 order to challenge it; correct? 04:40

12 A. The data in a broad sense. 04:40

13 Q. You used that term, Dr. Bliesner. 04:40

14 A. Yes, I know. But if we are talking 04:40
15 specific process validation, methods validation, 04:41
16 data in general because the data can be -- I'm 04:41
17 sorry. 04:41

18 Q. As you used the term? 04:41

19 A. Yes. 04:41

20 Q. I was merely trying to ask you questions 04:41
21 about how you -- 04:41

22 A. Okay. 04:41

23 Q. -- used the term? 04:41

24 A. Okay. 04:41

25 Q. Now, you can't use it and then say -- 04:41

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1	A.	No.	04:41
2	Q.	-- what the heck are you talking about?	04:41
3	A.	I understand.	04:41
4	Q.	Okay.	04:41
5	A.	I just want to make sure that we're on	04:41
6		all on the same page here. It's late in the day	04:41
7		and I'm not trying to be evasive.	04:41
8	Q.	I understand but as I understood your	04:41
9		answer, if you were going to question or challenge	04:41
10		the data -- you said assuming the data.	04:41
11	A.	Are valid.	04:41
12	Q.	Valid.	04:41
13	A.	Your reflection of what's reality.	04:41
14	Q.	Exactly.	04:41
15	A.	Uh-huh.	04:41
16	Q.	The only way you could determine whether	04:41
17		the data are valid is to start by looking at the	04:41
18		data. There would be other steps you perform, but	04:41
19		the first step you'd have to do is look at the	04:41
20		data, am I correct?	04:41
21	A.	That's correct.	04:41
22	Q.	Look at page 16 of your report, please.	04:42
23	A.	Yes.	04:42
24	Q.	Give me one second.	04:42
25	A.	Sure.	04:42

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1 Q. Dr. Bliesner, paragraph 39 on page 16. 04:43

2 Do you see that? 04:43

3 A. Yes, sir. I do. 04:43

4 Q. There you discuss investigation into -- 04:43

5 well, you don't identify the lot number, but -- 04:43

6 A. No, sir. 04:43

7 Q. But the lot that had some defectively 04:43

8 thick tablets discovered during manufacturing. 04:43

9 And the second to last sentence says: 04:43

10 "Product is released to market without 04:43

11 conclusive evidence of what caused the 04:43

12 double-thick problem on 5 December, 2007." 04:43

13 That's not accurate is it? 04:43

14 A. I'd have to go back and pull up the 04:43

15 reference to be sure. 04:43

16 Q. Okay. Well you -- 04:43

17 A. Because it's very -- the investigation, 04:43

18 if I recall how it's done and how it's written, 04:43

19 anything like that, it was stuff to pull dates 04:43

20 together so I can't definitively say that that's 04:43

21 an incorrect date. 04:43

22 Q. Well there's -- if you read the 04:43

23 investigation record, there's plenty of documents 04:43

24 in the investigation report indicating activities 04:44

25 occurring. In fact the 100 percent visual 04:44

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1 inspection very clearly didn't occur until January 04:44

2 2008. 04:44

3 A. Okay. 04:44

4 Q. So did you just misread that 04:44

5 investigation? 04:44

6 A. Incident report. I'm sorry. What is 04:44

7 the question? 04:44

8 Q. Did you just misread that investigative 04:44

9 report? 04:44

10 A. I don't think so. Like I said, I have 04:44

11 to go back and look at it and reconstruct it again 04:44

12 to determine if that -- your claim that that's an 04:44

13 incorrect date is incorrect. 04:44

14 Q. You made comment earlier about operators 04:44

15 or employees being unable to read or speak English 04:45

16 or cannot read English. 04:45

17 A. Uh-huh. 04:45

18 Q. What did you do to verify the accuracy 04:46

19 of that statement? 04:46

20 A. I -- if I'm not mistaken, it was in an 04:46

21 e-mail and I read the e-mail. 04:46

22 Q. So you just read the e-mail and that was 04:46

23 enough for you? 04:46

24 A. Yes. 04:46

25 Q. Okay. So you didn't do anything beyond 04:46

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1 that? 04:46

2 A. I'm not sure what I could have done 04:46
3 beyond that, quite honestly. 04:46

4 Q. Dr. Bliesner, do you understand the 04:46
5 nature of litigation? You've never been an expert 04:46
6 witness before. 04:46

7 A. I have not. 04:46

8 Q. Do you understand the general nature of 04:46
9 litigation? 04:46

10 A. The general nature of litigation? 04:46

11 Q. Yeah. 04:46

12 A. How you would define it and how I define 04:46
13 it, probably different things. 04:46

14 Q. Well, do you understand that Plaintiffs 04:46
15 are the ones who bring lawsuits and they make 04:47
16 allegations against Defendants. They allege that 04:47
17 certain things happened and in this context -- 04:47
18 pharmaceutical product liability context -- 04:47
19 Plaintiffs allege that they were harmed by 04:47
20 products; right? 04:47

21 A. That's correct, yes. 04:47

22 Q. And you understand that the lawyers for 04:47
23 the Plaintiffs are required to or are attempting 04:47
24 to prove those allegations. 04:47

25 A. That's correct, as I understand it. 04:47

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1 Q. Okay. And you understand, then, that 04:47
2 the lawyers for the Plaintiffs as part of 04:47
3 performing their job are going to go out and find 04:47
4 documents that they believe support their 04:47
5 position. 04:47

6 A. I would say that's a fair statement. It 04:48
7 would make sense. 04:48

8 Q. Reasonably self-evident; right? 04:48

9 A. Yeah, it makes sense. 04:48

10 Q. Okay. And when you got the documents 04:48
11 from Plaintiffs' counsel in this case, I see two 04:48
12 primary lists of documents that you got. One is 04:48
13 Plaintiffs' exhibits. 04:48

14 A. Uh-huh. 04:48

15 Q. And the other Mylan exhibits. 04:48

16 A. Uh-huh. 04:48

17 Q. Did it trouble you at all that you were 04:48
18 looking only at the documents that Plaintiffs' 04:48
19 counsel wanted to you see? 04:48

20 A. I don't think that's necessarily the way 04:48
21 it was. In particular I asked at the start of the 04:48
22 project for a list of -- again, go back to my 04:48
23 report. I was serving as a consultant, and they 04:48
24 asked me to evaluate the status of, you know, the 04:48
25 facility in terms of manufacturing restricted to 04:48

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1 Digitek, restricted to Amide, Activis, or 04:49
2 whatever, and then they then asked me if there 04:49
3 were documents that I thought would be useful for 04:49
4 my review so I created the list and gave it to 04:49
5 them. 04:49

6 Q. You did? 04:49

7 A. Yes. 04:49

8 Q. Do we have that list? 04:49

9 A. It was given the last go around. I 04:49
10 handed it out, or it was on the disc, one of the 04:49
11 two. 04:49

12 Q. Well, the only thing you gave last go 04:49
13 around was Exhibits -- you have them there in 04:49
14 front of you, 107, 108? 04:49

15 A. Uh-huh. It may be on that hard drive. 04:49
16 It was provided. 04:49

17 Q. Okay. And when did you prepare that 04:49
18 list that you gave to Plaintiffs? 04:49

19 A. Very early on in the process. 04:49

20 Q. Did you get the documents that were on 04:49
21 that list? 04:49

22 A. Not all of them, no. 04:49

23 Q. Did that trouble you at all? 04:49

24 A. Trouble is not a word. It was a little 04:49
25 frustrating for me. 04:50

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1 Q. What didn't you get? 04:50

2 A. I would have to look at the list 04:50

3 specifically. I think like we talked about, I got 04:50

4 late yesterday evening -- was it process 04:50

5 validation report, you know, those kinds of 04:50

6 things. I know there were difficulties with the 04:50

7 system from my understanding. 04:50

8 Q. Okay. 04:50

9 A. In getting documents and they're not all 04:50

10 loaded up and that kind of stuff. 04:50

11 Q. Okay. 04:50

12 A. So. 04:50

13 Q. Well, so what didn't you get? 04:50

14 A. I would have to pull up the list. 04:50

15 Q. But there were things that you asked for 04:50

16 and didn't get. 04:50

17 A. That's correct. 04:50

18 Q. You definitely got all of the 04:50

19 Plaintiffs' exhibits, though; right? 04:50

20 A. I -- I can't say whether I got all the 04:50

21 Plaintiffs' exhibits. 04:50

22 Q. Well? 04:50

23 A. If they are all of them, I, then, yes. 04:50

24 But I don't know if that's all of them. Because 04:50

25 we -- they created as I understand -- excuse me. 04:50

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1 They created folders that individuals could look 04:50

2 at. 04:50

3 Q. Individual whos? I mean. 04:50

4 A. People like myself that were reviewing 04:51

5 documents. 04:51

6 Q. Okay. 04:51

7 A. And those documents that they wished me 04:51

8 to review were placed in folders on their 04:51

9 electronic system or they delivered them, sent, 04:51

10 e-mail -- e-mailed them. 04:51

11 Q. Okay. 04:51

12 A. Uh-huh. 04:51

13 Q. And did you understand as you conducted 04:51

14 your paper audit that the Plaintiffs' exhibits 04:51

15 were the documents the Plaintiffs' lawyers 04:51

16 believed helped them? 04:51

17 A. Actually I didn't give it any 04:51

18 consideration. I was just doing an audit. 04:51

19 Q. Never occurred to you? 04:51

20 A. Actually, it did not. 04:51

21 Q. Well, you weren't necessarily doing an 04:51

22 audit. You were looking at the documents they 04:51

23 selected to give you. 04:51

24 A. I don't think that's a -- that's fair 04:51

25 statement. 04:51

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1 Q. Is it not fair wholly or is it not fair 04:51

2 just partially. I mean you got all the documents 04:51

3 they wanted you to have but did not get the 04:51

4 documents, all of the documents you asked for. 04:51

5 A. That's a true statement. 04:51

6 Q. Okay. 04:51

7 A. And why that happened, I'm not sure. 04:52

8 Other than it was -- 04:52

9 Q. Got a guess? 04:52

10 A. No. Remember rule number one, don't 04:52

11 guess. 04:52

12 Q. I understand. I understand. 04:52

13 A. And that's what so much of this has been 04:52

14 today is that I'm trying to make sure that I'm not 04:52

15 guessing. 04:52

16 Q. I don't want you to guess. 04:52

17 A. Yes. 04:52

18 Q. But you're a sharp guy. I'm sure you 04:52

19 can figure out why it is that you got what they 04:52

20 wanted you to have but didn't get everything you 04:52

21 asked for. 04:52

22 A. I wouldn't comment on that. 04:52

23 Q. Does it trouble you at all Dr. Bliesner 04:52

24 that nobody has produced a single double-thick 04:53

25 tablet from the market from the recalled batches? 04:53

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1 A. Trouble? 04:53

2 Q. You're a GMP compliance expert. You've 04:53

3 conducted \$140,000's worth of analysis here, 04:54

4 reaching the conclusion that you think adulterated 04:54

5 product reached the market, yet no one has 04:54

6 produced a double-thick tablet from the recalled 04:54

7 batches in almost three years since the recall. 04:54

8 A. They have not. That's a fact. 04:54

9 Q. That's a fact? 04:54

10 A. Okay. I take you at your word. 04:54

11 Q. That's a fact. Does that trouble you? 04:54

12 A. Trouble is not a word that I would use; 04:54

13 okay? 04:54

14 Q. Does it have any impact on the way you 04:54

15 think about your engagement or about on the 04:54

16 conclusions that you you've reached? 04:54

17 A. No, not necessarily. Even though again 04:54

18 we've established I'm not a recall expert. 04:54

19 Recalls are not a science -- let's put it that 04:54

20 way -- and we've already established that there 04:54

21 are a large number. 04:55

22 Q. 680 million. 04:55

23 A. Billion I think is what Mr. Moriarty 04:55

24 said last go around. 04:55

25 Q. Subject to the recall, 680 million. In 04:55

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1 fact Plaintiff told you that in your meeting 04:55

2 before your deposition. 04:55

3 A. Yes, sir. That -- 04:55

4 Q. And -- 04:55

5 A. -- a small number of a large number is 04:55

6 still substantial in my mind. 04:55

7 Q. Zero is not substantial, is it? 04:55

8 A. Just because you haven't seen anything 04:55

9 doesn't mean it's not there, especially when you 04:55

10 look at the lack of controls within that facility. 04:55

11 Q. You're relying on inferences again; 04:55

12 right? 04:55

13 A. I don't think it's inferences. 04:55

14 Q. You don't have any direct proof so it 04:55

15 must be an inference; right? 04:55

16 A. I don't think an inference. It's a mass 04:55

17 of data. I think that the thing that troubles me 04:55

18 more than anything -- I'm sorry. I'm done. 04:56

19 Q. It's a mass of data that create an 04:56

20 inference. 04:56

21 MR. KERENSKY: There you go again, Mike. 04:56

22 MR. ANDERTON: Mike, he stopped his 04:56

23 answer and said I'm done. 04:56

24 MR. KERENSKY: He took a breath. 04:56

25 MR. ANDERTON: He said -- 04:56

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1 MR. KERENSKY: And you jumped on him. 04:56

2 Let him finish. 04:56

3 MR. ANDERTON: Mike, he said I'm done. 04:56

4 MR KERENSKY: Read it back. If you are 04:56

5 right, I'll take it back. 04:56

6 (Whereupon, the testimony was read 04:56

7 back by the court reporter, as recorded above) 04:56

8 Q. Are you done, Dr. Bliesner? 04:56

9 A. On which point here? 04:56

10 Q. Exactly. 04:56

11 MR. KERENSKY: Let's read back what he 04:56

12 was saying when you jumped on his sentence 04:56

13 there. 04:56

14 MR. ANDERTON: And I think the record 04:56

15 clearly showed earlier that he interrupted 04:56

16 me. I let that go. Go ahead, Phil. 04:56

17 MR. KERENSKY: I think his last word was 04:57

18 "and." 04:57

19 MR. ANDERTON: No, it wasn't. 04:57

20 MR. KERENSKY: What was the last word 04:57

21 before you said no, no. I couldn't quite hear 04:57

22 Phil. He was fairly far away. 04:57

23 MR. ANDERTON: The thing that tells me 04:57

24 more than anything. 04:57

25 MR. KERENSKY: You don't end a sentence 04:57

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1 in anything. 04:57

2 MR. ANDERTON: Mike, the problem is, he 04:57

3 answered my question. He recognized -- 04:57

4 MR. KERENSKY: There's just disagreement. 04:57

5 MR. ANDERTON: He recognized -- Mike, he 04:57

6 recognized and stopped himself when he was 04:57

7 answering a question that hadn't been asked. 04:57

8 He did it. 04:57

9 MR. KERENSKY: Well, I don't how he could 04:57

10 be doing both, Mike. He was still talking and 04:57

11 you interrupted him. That's all there is to 04:57

12 it. 04:57

13 MR. ANDERTON: I didn't interrupt him, 04:57

14 Mike. Now, I really don't appreciate this -- 04:57

15 I mean you are telling him what to do, Mike. 04:57

16 It's inappropriate. 04:57

17 MR. KERENSKY: I'm telling you what to 04:57

18 do. Don't interrupt him. 04:58

19 MR. ANDERTON: Dr. Bliesner, are you 04:58

20 done? 04:58

21 MR. KERENSKY: Read that whole answer 04:58

22 back before Mike started talking again and 04:58

23 then ask him that question and we'll move on. 04:58

24 MR. ANDERTON: I asked him the question. 04:58

25 He stopped himself, Mike. You're not here. 04:58

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1 He put his hands up and said "I'm sorry." And 04:58

2 he stopped and said -- 04:58

3 MR. KERENSKY: And you started to 04:58

4 interrupt him. 04:58

5 MR. ANDERTON: Not true. Dr. Bliesner, 04:58

6 do you have anything to add to that answer? 04:58

7 MR. KERENSKY: If you need to hear it 04:58

8 read back to you, Dr. Bliesner, you may ask 04:58

9 for that. 04:58

10 THE WITNESS: Read it back one more time, 04:58

11 please. 04:58

12 (Whereupon, the testimony was read back 04:59

13 by the court reporter, as recorded above) 04:59

14 THE WITNESS: Was the fact that nobody 04:59

15 ever tested double-thick tablets they found in 04:59

16 the facility. That's what I find troubling. 04:59

17 BY MR. ANDERTON: 04:59

18 Q. Okay. But is that more -- 04:59

19 MR. KERENSKY: Make your objection, Mike. 04:59

20 BY MR. ANDERTON: 04:59

21 Q. Is that more troubling to you, 04:59

22 Dr. Bliesner, than the fact that out of 680 04:59

23 million tablets, in three years nobody has 04:59

24 presented a single double-thick tablet? 04:59

25 A. Absolutely because not testing on a 04:59

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1 product that's clearly failed and identified had 04:59

2 failed is -- it really raises eyebrows. All kinds 04:59

3 of questions come up. Why didn't they? Is 04:59

4 somebody hiding something? Have found things 04:59

5 before? Are they dumping it? These are just 04:59

6 questions that come to mind. I'm not suggesting 04:59

7 -- 04:59

8 Q. All of -- 04:59

9 A. -- all of these things. Just a whole 04:59

10 plethora of questions come into play when you 04:59

11 don't see -- it's happened several times as we 04:59

12 both recognize. 05:00

13 Q. And the way to answer those questions 05:00

14 would be to take them and dive into the 05:00

15 manufacturing and production records for that 05:00

16 product. 05:00

17 A. No, that's not true. 05:00

18 Q. Or for any other product. 05:00

19 A. That's not true. They didn't collect 05:00

20 the samples and test them. 05:00

21 Q. The way -- 05:00

22 A. In my experience -- in my experience 05:00

23 with respect to batch records, okay, personal 05:00

24 experience, recent personal experience, batch 05:00

25 records don't necessarily reflect reality. I've 05:00

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1 had a client in the last year that manufactures 05:00
2 product and doesn't even look at the batch record 05:00
3 because it isn't written where you can follow it. 05:00
4 They just go out there and wing it on the floor. 05:00
5 So just because you got a batch record doesn't 05:00
6 mean that that's gospel what's happening on the 05:00
7 floor. That's my personal experience. 05:00

8 Q. Did you throw your medicine from that 05:00
9 manufacturer away? They're not following their 05:00
10 batch records. Did you go run up to your medicine 05:00
11 cabinet and throw that away? 05:00

12 A. It's not appropriate. 05:00

13 Q. What do you mean it's not appropriate? 05:01

14 A. Because it's not a solid oral dosage for 05:01
15 me. 05:01

16 Q. Dr. Bliesner, last time you talked 05:01
17 about, you gave some testimony about conversation 05:01
18 you had with your doctor regarding this subject, 05:01
19 the subject of this litigation. And I wasn't 05:01
20 satisfied that we established whether the 05:01
21 conversation was in fact protected by a 05:01
22 physician-patient privilege. So I am going to ask 05:01
23 some questions to develop the details surrounding 05:01
24 that conversation that will tell us that. 05:01

25 A. And I'm not going to answer those 05:01

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1 questions. 05:01

2 Q. You don't have right to refuse to answer 05:01

3 that unless you -- unless it is truly privileged. 05:01

4 Do you understand that? 05:01

5 A. I believe it's truly privileged between 05:01

6 my doctor. Because I specifically asked that 05:01

7 because he asked me. 05:01

8 Q. Were you seeking medical advice when you 05:01

9 asked him these questions? 05:01

10 A. I was in for an appointment yes. 05:01

11 Q. Were you seeking medical advice when you 05:01

12 asked him questions about Digoxin? 05:01

13 A. When I asked him questions about it? I 05:02

14 didn't ask him questions. He volunteered. 05:02

15 Q. How did he come to volunteer? 05:02

16 A. I'm not comfortable talking about this. 05:02

17 Q. I'm not asking for the substance 05:02

18 A. I'm not comfortable talking about it. 05:02

19 Q. You don't have a choice. 05:02

20 MR. KERENSKY. Mike, maybe I can settle 05:02

21 this. No one is going to ask this witness to 05:02

22 tell any jury what his doctor said about 05:02

23 Digitek. I will stipulate to that right now. 05:02

24 MR. ANDERTON: Well, we're going to ask 05:02

25 this witness what his doctor told him so we 05:02

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1 know whether it formed part of the basis for 05:02
2 his expert opinion in this case. 05:02

3 THE WITNESS: It was after the fact. I 05:02
4 will tell you that. 05:02

5 BY MR. ANDERTON: 05:02

6 Q. You are still subject to testifying, 05:02
7 Dr. Bliesner. 05:02

8 MR. KERENSKY: You have a right to 05:02
9 protect your conversations between you and 05:02
10 your doctor. And you've got two 05:02
11 countervailing opinions from two lawyers, 05:02
12 neither of which represent you. You got to 05:02
13 make the call, doctor. 05:02

14 BY MR. ANDERTON: 05:03

15 Q. Dr. Bliesner, you know what you're doing 05:03
16 here. You're setting yourself up to be brought 05:03
17 back for another session of deposition. 05:03

18 A. So be it. I am not comfortable sharing 05:03
19 that information with you. 05:03

20 Q. I'm allowed to ask the parameters of the 05:03
21 conversation. I'm not asking for the substance. 05:03
22 I'm allowed to ask the details of the 05:03
23 conversations that surround the conversation so 05:03
24 that I can evaluate whether I think it's a 05:03
25 privileged communication or not. 05:03